

7400 Series

Checkweigh Indicator

Technical Manual



Table of Contents

Introduction	1
Unpacking Your Scale.....	1
7400 Indicator Specifications.....	2
Scale Annunciators	3
Power Up	4
Basic Weighing Operation.....	4
ZERO.....	4
UNITS (Internal).....	4
PRINT (Internal).....	4
OVER (Internal).....	4
UNDER (Internal).....	4
Three Band Checkweighing	5
Three Band Checkweighing	5
Digital Entry of Checkweigh Limits	5
Weight Reference and Digital Entry of Checkweigh Limits	5
Weight Reference Entry of Checkweigh Limits.....	5
Five Band Checkweighing	6
Five Band Checkweighing.....	6
Digital Entry of High and Low Limits.....	6
Weight Reference and Digital Entry of High and Low Limits.....	6
Weight Reference Entry of High and Low Limits.....	7
Zero Band Checkweighing	7
Zero Band Checkweighing	7
Installation Guide	8
Removing and Replacing the Rear Panel.....	8
Load Cell Connection.....	9
Power Connection and Fuse	10
RS232 and Remote Switch Connection	10
Output Connections	12
Calibration Guide	13
Entering Calibration and Parameter Setup Mode	13
Exit Calibration and Parameter Setup Mode.....	13
Set Scale Capacity.....	13
Set Scale Count By.....	13
Calibration.....	14
Scale Calibration Troubleshooting.....	15
Scale Parameter Setup	16
Entering Calibration and Parameter Setup Mode	16
Exit Calibration and Parameter Setup Mode.....	16
Navigating Parameter Menu.....	16
Parameter Groups.....	16
Legal for Trade Restrictions	17
Audit Counters	17
Software Part Number and Revision Level.....	17
Capacity and Calibration - 1 [CAL]	18
General Settings - 2 [CFG].....	21
Serial (RS232) Port 1 - 3 [SER 1].....	24
Serial (RS232) Port 2 - 4 [SER 2].....	25
Checkweigh and Output Operation – 9 [OPER].....	27

Exit - ৭৭ দাঁ	28
Data Communications	29
Data String Formatting	30
Custom Data String Configuration	35
Indicator Commands	37
Troubleshooting	39
Scale Messages	40
Default to Factory Settings	41
Scale Default Settings	41

Introduction

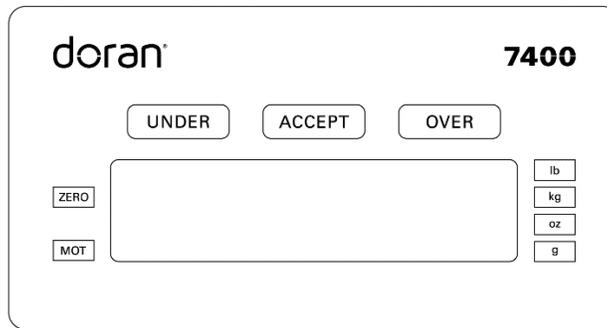
Thank you for purchasing a Doran Scales product. Please read this manual to ensure obtaining all the benefits that the indicator can provide. This manual is intended for revision 5.7 and greater scales. If required, Doran can upgrade the software in your scale to the current revision. Please contact the Doran Scales Technical Support Department at tech@doranscales.com for upgrade details.

Unpacking Your Scale

Before unpacking your Doran scale, please read the instructions in this section. Your new scale is a durable industrial product, but it is also a sensitive weighing instrument. Normal care should be taken when handling and using this product. Improper handling or abuse can damage the scale and result in costly repairs that will not be covered by the warranty. If you notice any shipping damage, notify the shipper immediately. Please observe the following precautions to insure years of trouble-free service from your new scale.

- DO NOT drop the scale.
- DO NOT immerse the scale.
- DO NOT drop objects on the platform.
- DO NOT pick up the scale by the top of the weighing platform.
- Carefully remove the scale from the shipping carton.

7400 Indicator Specifications	
NTEP Certificate	Class III – 10,000d; Cert. #99-129A4
Enclosure	304 Stainless Steel
Product Dimensions	10" W x 6.75" H x 3.5" D
Environmental Protection	IP69K
Legal for Trade Temperature Range	14 F to 104F (-10 C to +40 C)
Resolution Range	200d to 50,000d
Analog Signal Sensitivity	0.16 μ V/e minimum, 0.5 μ V/e typical
System Linearity	0.01% full scale
Analog Signal Range	-0.5mV/V to 5 mV/V with 4 and 6 wire input
Excitation Voltage	5 VDC
Number of Load Cells	Up to 8 350 Ohm
Scale Inputs	One
Calibration Range	Calibrate between 100% and 2% of capacity
Power Input	100 – 240VAC 50/60Hz
Display	0.8" high, 6 digit LED
Displayed Units	lb, kg, oz, g, lb:oz
Capacity Range	1 to 999,000 lb
Serial Interface	Two Bi-directional RS-232 ports standard
Controls	ZERO Internal UNITS, PRINT, OVER, UNDER
Digital IO	Two remote switch inputs Eight outputs – 4.7 or 12 VDC configurable up to 800mA. current-sinking Darlington pair



ZERO

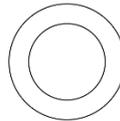


Fig. 1: Model 7400 Front Panel Layout

The operational controls for the Model 7400 by default is the ZERO button. An optional board (part number PCA0419) can be attached for the UNITS, PRINT, OVER, and UNDER buttons

Scale Annunciators

- | | |
|---------------|--|
| ZERO | Center of zero. The annunciator will illuminate while the scale is displaying a zero weight. |
| MOT | Motion indicator. This symbol represents motion or instability of the weight. The annunciator will illuminate when motion is sensed on the platform. Changes in weight, vibration or air currents can cause the scale to go into motion. |
| UNDER | Under illuminates to indicate weight is below the Under target and above the Low target or flashes if below the Low target. |
| ACCEPT | Accept illuminates to indicate weight is at or above the Under target and at or below the Over target. |
| OVER | Over illuminates to indicate weight is above the Over target and below the High target or flashes if above the High target. |

Power Up

Connect the cord to a compatible power source.

For indicators with battery option, press and hold ZERO.

Basic Weighing Operation

- 1) Remove all items from the scale platform
- 2) Press the ZERO button to zero the scale
- 3) The weight display now reads zero
- 4) Place an item on the scale platform and wait for the motion annunciator to turn off, indicating an accurate, stable weight

ZERO

ZERO is used to zero the scale. To zero the scale, wait until the scale is stable and press the ZERO button. The scale will not zero if the scale is in motion. The zero function will operate over the entire capacity of the scale.

The scale is equipped with a Zero on Demand parameter which zeros the scale upon the next stable reading after ZERO is pressed.

UNITS (Internal)

UNITS selects the current unit of measure. Press UNITS to change the current unit. The units annunciator to the right of the display will indicate the current unit or measure: lb, oz, kg, g or lb:oz.

Each unit can be enabled or disabled in the scale parameter setup. Lb:oz is disabled by default. Lb:oz not available for tolerance values. Lb:oz not available for tolerance values or checkweigh limits and cannot be transmitted as data.

PRINT (Internal)

PRINT transmits data to a printer or other external devices. When the data is transmitted, the leftmost display digit will momentarily display an "r" to confirm data transmission.

There are many parameters that customize the control of manual and automatic transmission of data. Data can be transmitted via standard RS232, Ethernet, WiFi, Bluetooth or USB. Contact Doran Tech Support at tech@doranscales.com for support.

OVER (Internal)

OVER allows entry of the upper checkweighing limits. It is also used to increment a checkweighing value that is being modified.

UNDER (Internal)

UNDER allows entry of the lower checkweighing limits. It is also used to decrement a checkweighing value that is being modified.

Three Band Checkweighing

Note: To set up three band checkweighing, remove the backplate and use the internal button board, which gives access to the PRINT, UNITS, OVER, and UNDER buttons. By default, checkweighing is disabled. This can be enabled in the parameters menu.

Three band checkweighing classifies weighments into over, accept and under. The 7400 defaults to three band checkweighing. Note that lb:oz is not supported for checkweighing limits.

Three Band Checkweighing

1. Remove all items from the scale platform
2. Press ZERO and the display will read zero weight
3. Place an item on the scale platform and wait for the scale to stabilize
4. Accept, Over or Under annunciators indicate checkweigh status

Digital Entry of Checkweigh Limits

1. Press OVER or UNDER
2. The display will briefly read over or under followed by the current limit
3. Press either OVER to increase the weight value or press UNDER to decrease the weight value. Pressing and holding will accelerate the weight scroll.
4. Press ZERO to save the value or press PRINT to exit without saving
5. Σ is displayed if saved or Abort is shown if aborted

NOTE: To digitally adjust the platform weight for OVER and UNDER limits, the parameter $L.E.$ must be set to Σ .

Weight Reference and Digital Entry of Checkweigh Limits

1. Press ZERO
2. Place a target item on the scale
3. Press OVER or UNDER
4. The display will briefly read over or under followed by the weight on the platform
5. Press either OVER to increase the weight value or press UNDER to decrease the weight value. Pressing and holding will accelerate the weight scroll.
6. Press ZERO to save the value or press PRINT to exit without saving
7. Σ is displayed if saved or Abort is shown if aborted

NOTE: To digitally adjust the platform weight for OVER and UNDER limits, the parameter $L.E.$ must be set to Σ .

Weight Reference Entry of Checkweigh Limits

1. Press ZERO
2. Place a weight equal to the desired OVER or UNDER limit on the platform
3. Press OVER or UNDER
4. over or under is displayed and then Σ to indicate the new OVER limit was saved.

NOTE: To enable Push-button entry of OVER and UNDER limits, the $L.E.$ parameter must be set to Pb .

Five Band Checkweighing

Note: To set up five band checkweighing, remove the backplate and use the internal button board, which gives access to the PRINT, UNITS, OVER, and UNDER buttons. By default, checkweighing is disabled. This can be enabled in the parameters menu.

Five band checkweighing classifies weighments into high, over, accept, under and low. See three band checkweighing to set over and under checkweigh limits. The $\overline{L.L.}$ parameter must be set for five band checkweighing to enable this capability. Note that lb:oz is not supported for checkweighing limits.

Five Band Checkweighing

1. Press ZERO
2. Place an item on the scale
3. Checkweigh status is indicated as follows
 - a. Flashing OVER = HIGH
 - b. Solid OVER = OVER
 - c. Solid ACCEPT = ACCEPT
 - d. Solid UNDER = UNDER
 - e. Flashing UNDER = LOW

Digital Entry of High and Low Limits

1. Press and hold the OVER or UNDER until the display reads $HIGH$ or LOW respectively
2. The current weight value of the saved limit is displayed and checkweigh status annunciators will flash
3. Press either OVER to increase the weight value or press UNDER to decrease the weight value. Pressing and holding will accelerate the weight scroll.
4. Press ZERO to save the value or press PRINT to exit without saving
5. $SAVED$ is displayed if saved or $ABORT$ is shown if aborted

NOTE: To digitally adjust the platform weight for OVER and UNDER limits, the parameter $\overline{L.L.}$ must be set to $\overline{555}$.

Weight Reference and Digital Entry of High and Low Limits

1. Press ZERO
2. Place an item of the desired weight on the scale platform
3. Press and hold the OVER or UNDER until the display reads $HIGH$ or LOW respectively
4. The current weight value of the saved limit is displayed and checkweigh status annunciators will flash
5. Press either OVER to increase the weight value or press UNDER to decrease the weight value. Pressing and holding will accelerate the weight scroll.
6. Press ZERO to save the value or press PRINT to exit without saving
7. $SAVED$ is displayed if saved or $ABORT$ is shown if aborted

NOTE: To digitally adjust the platform weight for OVER and UNDER limits, the parameter $\overline{L.L.}$ must be set to $\overline{555}$.

Weight Reference Entry of High and Low Limits

1. Press ZERO
2. Place an item of the desired weight on the scale platform
3. Press and hold the OVER or UNDER until the display reads `HIGH` or `LOW` respectively
4. The display will briefly read `OVER` or `UNDER` followed by the weight on the platform and checkweigh status annunciators will flash
5. Press either OVER to increase the weight value or press UNDER to decrease the weight value. Pressing and holding will accelerate the weight scroll.
6. Press ZERO to save the value or press PRINT to exit without saving
7. `SAVED` is displayed if saved or `ABORT` is shown if aborted

NOTE: To enable Push-button entry of OVER and UNDER limits, the `C.E.` parameter must be set to `Pb`.

Zero Band Checkweighing

Basic checkweighing - simply set the desired weight on the platform, press zero and checkweigh based upon the standard tolerances in the O.U. parameter. By default, checkweighing is disabled. This can be enabled in the parameters menu.

Zero Band Checkweighing

1. Remove all items from the scale platform
2. Place the target weight on the scale platform
3. Press ZERO and the display will read zero weight
4. Remove the target weight
5. Place an item on the scale platform and wait for the scale to stabilize
6. A zero weight will indicate the item is exactly the target weight. Any weight above or below zero indicates the amount of weight away from the target weight.
7. Accept, Over or Under will be displayed

Installation Guide

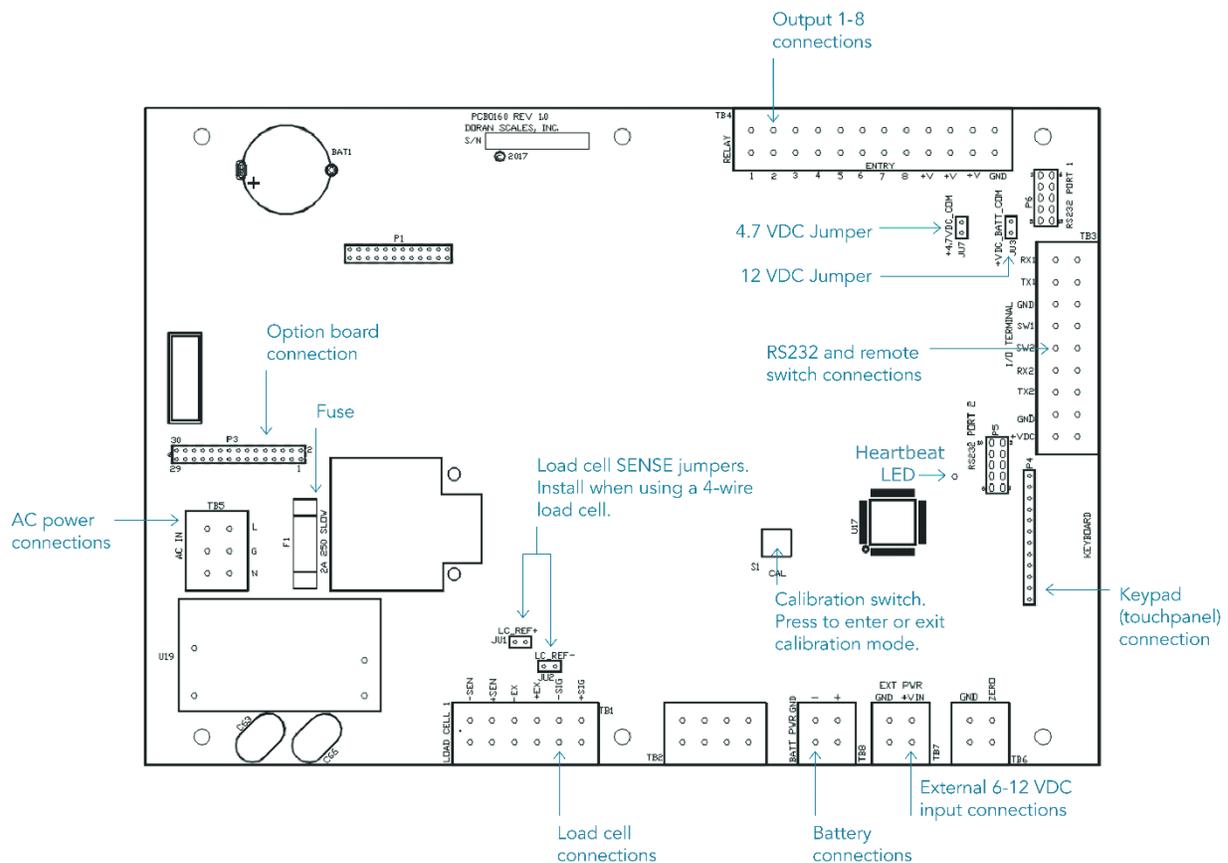


Fig. 2: Motherboard Layout

Removing and Replacing the Rear Panel

Before you remove the rear panel, remove AC power. Power down the scale if the optional battery power is present. Removing the rear panel requires a 5/16" nut driver.

To replace the rear panel and achieve a tight seal, each screw requires a rubber bonded washer and the gasket needs to be in place. Tighten screws to 20 in-lb to achieve proper sealing. Tighten all watertight glands until the cable exiting the watertight can no longer slide through the watertight – this is usually finger tight plus a quarter turn with a wrench for a seal.

Load Cell Connection

Load cell connections are made through terminal block TB1. The power cord connects to terminal block TB5 adjacent to the transformer.

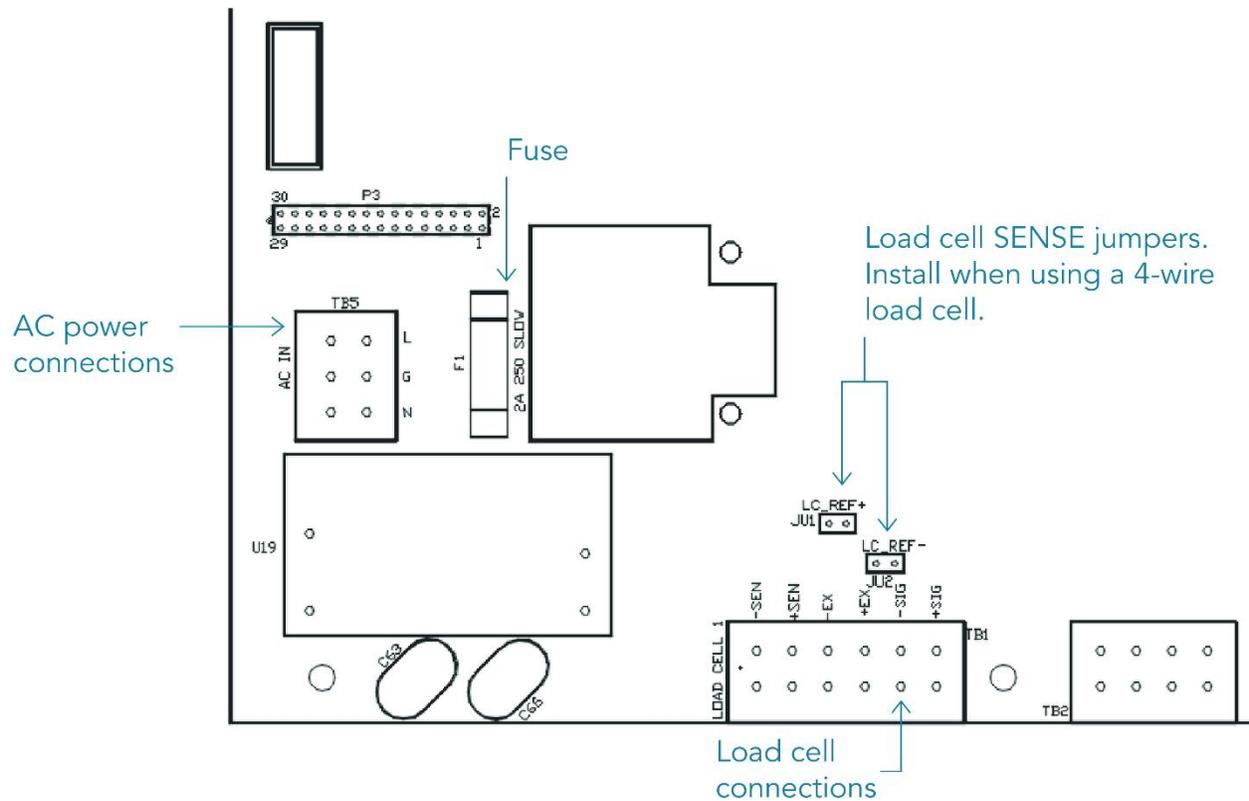


Fig. 3: Load Cell and Power (lower left of board)

	4 wire load cell	6 wire load cell
J1 Jumper	In	Out
J2 Jumper	In	Out

Load Cell Input (TB1)		
	Description	Doran Load Cell Color Code
+ SIG	+ Signal	Red
- SIG	- Signal	White
+ EX	+ Excitation	Green
- EX	- Excitation	Black
+ SEN	+ Sense Signal	Blue
- SEN	- Sense Signal	Brown

Power Connection and Fuse

Power input is located at terminal block TB5, next to the fuse and black transformer.

Neutral	Ground	Line (Hot)
N	G	L

Make sure power is off before replacing the fuse. The scale's fuse (F1) is located next to the power terminal (J1).

The scale has a filtered power supply to reduce the effects of normal line noise, but it cannot limit severe fluctuations. Be sure the AC power is not excessively noisy. If problems occur, noise producing devices may have to be suppressed to minimize their effect.

RS232 and Remote Switch Connection

The Remote Switch and Serial Communications are located in the TB3 terminal block. Option cables are passed through watertight glands mounted on the rear cover of the indicator.

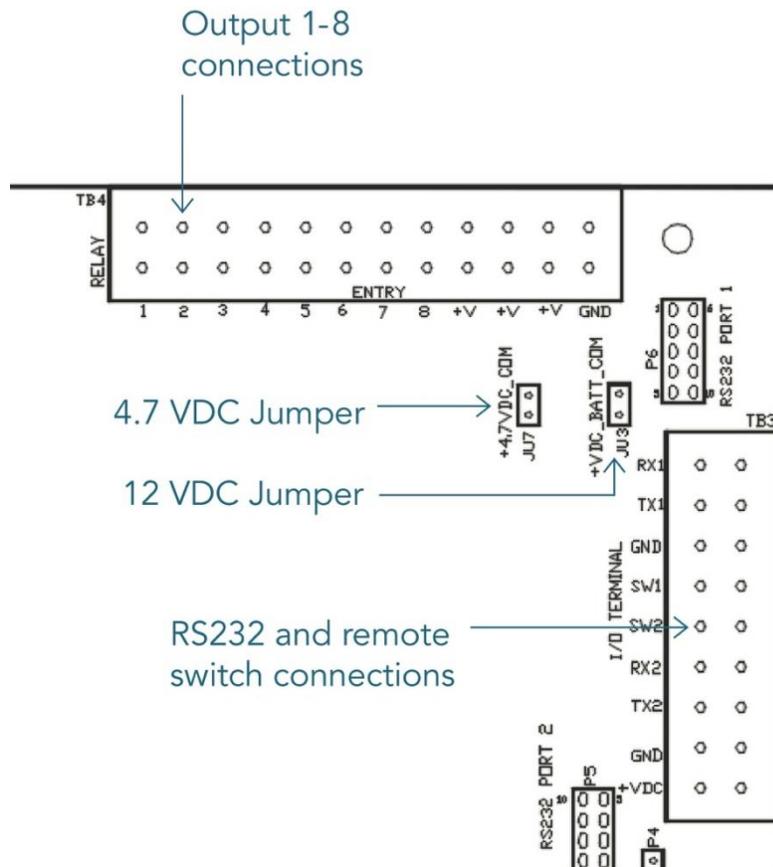


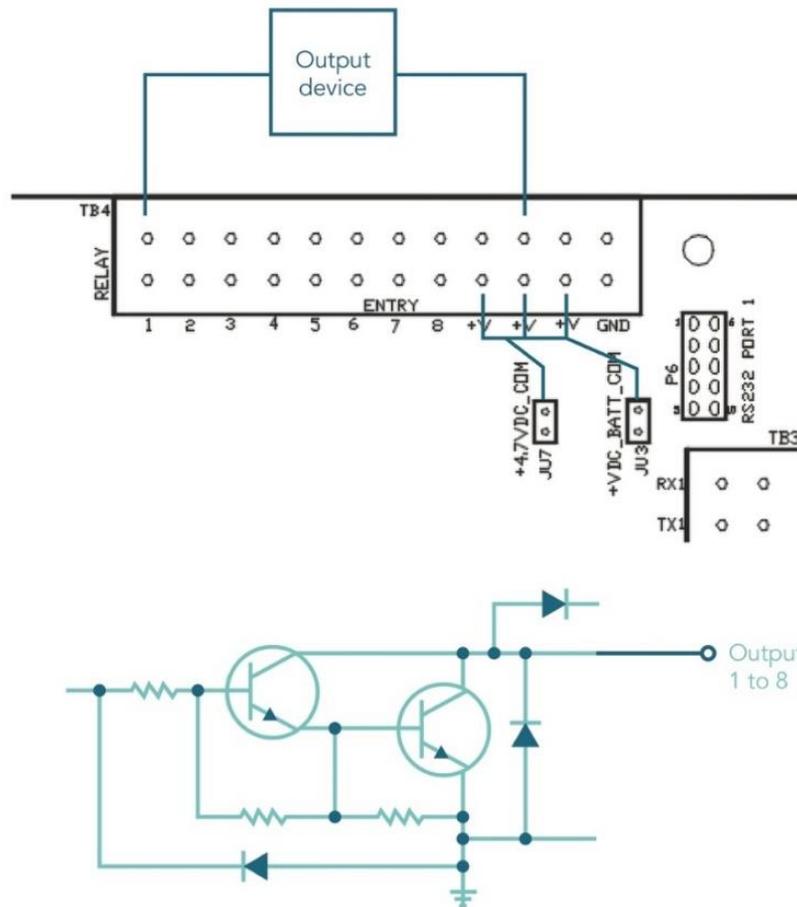
Fig. 4: Output Serial and Remote Switch Connection (upper right of board)

TB3 RS232 and Remote Switch Connections	
	Description
RX1	RS232 Port 1 Receive (RXD)
TX1	RS232 Port 1 Transmit (TXD)
GND	Common Ground
SW1	Remote Switch 1 Input
SW2	Remote Switch 2 Input
RX2	RS232 Port 2 Receive (RXD)
TX2	RS232 Port 2 Transmit (TXD)
GND	Remote Switch Common
VDC	4.7Vdc

RS232 Output DB9 Female Connector Wiring		RS232 Output DB9 Male Pin Wiring	
Female Description		Male Description	
2	(TXD) Transmitted Data	(RXD) Received Data	
3	(RXD) Received Data	(TXD) Transmitted Data	
5	(GND) Ground	(GND) Ground	

Output Connections

Each output point consists of a current-sinking Darlington pair with a transient – suppression diode connected to +V. Jumpers JU7 and JU3 control whether +V is board-supplied 4.7 VDC or 12 VDC. One or the other jumper needs to be installed for output operation, but never both. The maximum current sinkable through a single output is 500mA. If using board-supplied voltage, the maximum total current available is 800 mA.



Calibration Guide

Note: To calibrate, remove the backplate and use the internal button board, which gives access to the PRINT, UNITS, OVER, and UNDER buttons.

Entering Calibration and Parameter Setup Mode

The calibration push button is located near the center of the board and labeled CAL. Press this button to enter calibration and setup.

Exit Calibration and Parameter Setup Mode

The calibration push button is located near the center of the board and labeled CAL. Press this button to exit calibration and save settings.

Set Scale Capacity

The Capacity selection is displayed after entering the Calibration and Setup mode.

1. \uparrow CAP is displayed
2. Press ZERO
3. The display will alternate between CAP and the currently selected capacity
4. Press ZERO to change the capacity
5. The units annunciator will flash indicating the unit of measure for the capacity. Press ZERO to change the unit of measure if required.
6. Press PRINT
7. The right most digit will flash. Press ZERO to change this number from 0 to 9.
8. Press PRINT to move to the next digit to the left.
9. Repeat until all digits have been set to the desired scale capacity.
10. Once the digits have been set, the display will return to alternately displaying CAP and the new capacity value.

NOTE: A power cycle is required for capacity changes to apply

Set Scale Count By

After the capacity has been entered, count by (resolution) will automatically be set for a legal for trade 5000 division level.

1. After calibration, press UNITS.
2. The display will alternate between COUNT BY and the current count by
3. Press ZERO to select the desired count by
4. To exit and save changes, press UNITS until COUNT BY is displayed.
5. Press ZERO
6. COUNT BY will be displayed
7. Press UNITS to return to the run mode

Note: The internal CAL button can also be used to save completed changes and return to run mode

Calibration

After count by has been set, calibration is required

1. Press UNITS until $\text{CAL } 0$ appears on the display
2. Remove all weight from the scale platform
3. Press ZERO and wait for the display to count down to 0
4. The display will alternate between $\text{CAL } F5$ and the scale capacity
5. Place the calibration weight on the scale platform (2% of capacity to full capacity)
6. If calibrating at scale capacity, press ZERO to begin calibration and move to step 12. If not calibrating at the scale capacity, continue to step 7.
7. Press PRINT
8. The right most digit will flash. Press ZERO to change this number from 0 to 9.
9. Press PRINT to move to the next digit to the left
10. Repeat until all digits have been set to the desired calibration weight
11. Press PRINT and the calibration process will begin and the display will count down to zero.
12. The display will momentarily display $d0nE$, followed by $5RxE$ and return to the normal weighing mode
13. Verify scale calibration by adding and removing weight

NOTE: Calibration at 2% of capacity has been provided as a convenience to customers with scales in inaccessible locations. Scales calibrated at 2% will not be as accurate at full capacity compared to scales calibrated at full capacity. It is the responsibility of the installer to ensure that scale accuracy is achieved after any calibration.

Calibration Messages	
Code	Solution
$r9Err$	The calibration zero is out of range. Press ZERO to clear error. Refer to the Scale Calibration Error Troubleshooting section.
$Er nE9$	The calibration span is in a negative range. Check polarity of load cell connection and repeat calibration.
$5PAn E$	The calibration span is out of range. Press ZERO to clear this error. Refer to the Scale Calibration Error Troubleshooting section.
$Er nnR$	The scale is sensing an unstable weight. Remove any vibration or air currents to continue calibration.

Scale Calibration Troubleshooting

The allowable load cell signal input range is 0.30 mV/V to 5.0 mV/V.

1. Calculate scale divisions by dividing the scale capacity by the count by. Example:
For a 50 x 0.01 lb scale, divide 50 by 0.01 for a result of 5000d
2. Enter the calibration and parameter setup mode.
3. Press UNITS so that menu $\overline{2} \overline{1} \overline{F} \overline{9}$ is displayed.
4. Press ZERO to enter the configuration menu.
5. Press UNITS until the scale counts are displayed. This is the set of numbers after $\overline{d} \overline{E} \overline{t}$ and before $\overline{b} \overline{r} \overline{t}$.
6. Remove all items from the platform and record the zero load scale counts reading.
7. Place full capacity on the platform and record the scale counts.
8. Subtract the zero load counts from the full load counts to calculate the span.
9. The span number, from step #7, must be higher than the scale divisions found in step #1.

The maximum span, at full load is 750,000. If the span is higher, the span calibration will not be accepted.

If the span counts are too low or too high, check the load cell connections. If the connections are correct, replace the load cell.

If experiencing problems during calibration, contact Doran Scales technical support at tech@doranscales.com.

Scale Parameter Setup

To enter parameter setup, remove the backplate and use the internal button board, which gives access to the PRINT, UNITS, OVER, and UNDER buttons.

Entering Calibration and Parameter Setup Mode

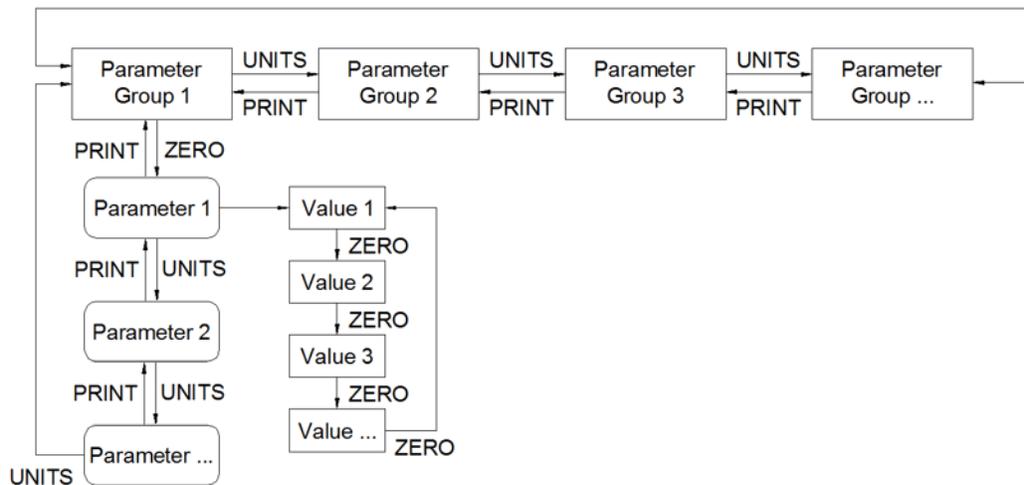
The calibration push button is located near the center of the board and labeled CAL. Press this button to enter calibration and setup.

Exit Calibration and Parameter Setup Mode

The calibration push button is located near the center of the board and labeled CAL. Press this button to exit calibration and save settings.

Navigating Parameter Menu

Press UNITS and PRINT to navigate to the desired top level parameter group. Enter the group by pressing ZERO. Once within a group, press UNITS to advance, PRINT to back up and ZERO to change the currently displayed parameter setting.



Parameter Groups

The scale parameters are divided up into eight parameter groups. Each group contains related parameters. Below is a brief list describing each parameter group.

1 CAL	Capacity and Calibration
2 CONF	General Settings
3 SER1	Serial port #1
4 SER2	Serial port #2
5 ETH	Ethernet
9 OPER	Checkweigh Operation
99 DON	Exit Setup

Legal for Trade Restrictions

When the Legal for Trade mode is enabled, it automatically disables some menus and parameter options. This is done to comply with NTEP and CWM requirements. The menus and parameter sections are shown on the following pages. Menus and parameters not available when in the Legal for Trade mode are marked by an asterisk.

Audit Counters

When entering calibration mode, the Parameter audit counter and the Calibration audit counter will momentarily be displayed. The Parameter audit counter increments when legal for trade values are changed. The Calibration audit counter increments when the scale is calibrated.

Software Part Number and Revision Level

During the front panel access procedure, the scale will display the software number and revision. The software number is $5.0 \cdot 10^4$ followed by the software revision level $\cdot 10^0$ or higher.

Please have the software number 10^4 and the revision level available when contacting our technical support department.

Capacity and Calibration - 1 [CAL]

[CAP AD]	Capacity Adjustment
1 - 999000	1 lb / kg to 999,000 lb / kg Refer to calibration guide for more detail

[CntBy]	Count By Setup Menu Also known as resolution or division
0.00002 5000	Selection limited by scale capacity Capacity/resolution (scale divisions) maximum value is 50,000d and minimum value is 200d

[CAL]	Calibration Mode
0	Calibration Zero Press ZERO to perform calibration of the scale zero Successful calibration is indicated by "[CAL FS]"
XXXXXX	Only appears after a successful zero calibration Enter calibration weight through keypad and decimal point if required.

AD9	Display Filter Setting Determines speed of digital filtering
1	Fastest display updates, most sensitive setting
2	Default Setting
4	
8	
16	
32	
64	Slowest display updates, least sensitive setting

RZt*	Automatic Zero Tracking Range Weight within the specified number of divisions are automatically zeroed
OFF	Zero tracking is off, no automatic zeroing
0.5	Zero tracking to within 0.5 division
1*	Zero tracking to within 1 division
3*	Zero tracking to within 3 divisions
5*	Zero tracking to within 5 divisions
10*	Zero tracking to within 10 divisions
20*	Zero tracking to within 20 divisions

nn.R.*	Motion aperture* Determines the number of divisions that consecutive readings must change before the scale is considered to be in motion
0.5*	0.5 divisions
1	1 division
2*	2 divisions
3*	3 divisions
5*	5 divisions
10*	10 divisions

nn.d*	Motion Delay* Length of a motion indication display.
1 - 9	Length of a motion indication display, in 100ms intervals. Default is 3 . (Locked to 3 in Legal for Trade mode)

SU0*	Start Up Zero Controls the zero point when the scale is turned on
on	Zeros on the first stable reading on power up
CL0	Loads the calibration zero point
Pb0*	Loads the last pushbutton zero

*Parameters not available in Legal for Trade mode

ZoD	Zero on Demand Enables or disable zero latching
oN	If ZERO is pressed, it is saved until the scale becomes stable.
oFF	If the scale is in motion, the zero request is discarded.

Pod	Print on Demand Enables or disables print latching
oN	If PRINT is pressed, the print request is saved until the scale becomes stable.
oFF	If the scale is in motion, the print request is discarded.
nOnE	Print when requested, whether the scale is in motion or not

oP	Operating Mode
StD	Standard operation
44	NTEP legal-for-trade. Restricts parameters to keep them within NTEP limits.
445	CWM legal-for-trade. Restricts parameters to keep them within CWM limits.

donE	Exit Calibration and Setup
y	Saves and exits setup when PRINT or UNITS is pressed.
n	Remains in setup

General Settings - 2 CFG

U5L	Unit Enable and Disable Determines which unit selections will be active	
no	Do not enter Convert selection menu	
YES	Enter Convert selection menu	
	lb	pounds menu
	on	lb is active
	off	lb is non active
	kg	kilograms menu
	on	kg is active
	off	kg is non active
	oz	ounces menu
	on	oz is active
	off	oz is non active
	g	grams menu
	on	g is active
	off	g is non active
	lb	pound:ounce menu
	on	lb:oz is active
off	lb:oz is non active	

NOTE: oz units are disabled for capacities greater than 60,000 lb
grams units are disabled for capacities greater than 2000 lb
lb:oz are only available for capacities between 10 and 1000 lb

Unit 5	Start Up Units Select Mode Configures selection of startup units
	The unit annunciator, to the right of the display, indicates the active unit on power up. Press ZERO to change the selection.

P.b.	Push Button Enable and Disable Determines which buttons are active or inactive	
no	Do not enter push button selection menu	
YES	Enter push button selection menu	
	P_r	PRINT button
		on pb is active
		oFF pb is non active
	U_t	UNITS button
		on pb is active
		oFF pb is non active
	Z_r	ZERO button
		on pb is active
		oFF pb is non active
	r 1, r 2	REMOTE SWITCH 1 and 2 function
		oFF Remote pb is non active
		Z_r ZERO
		P_r PRINT
		U_t UNITS
	oU	Over and Under buttons
		on pb is active
	oFF pb is non active	

Note: If a pushbutton is disabled, the function is still active, but not through the front panel

t d y	Automatic off Timer Only visible when b_ht_t parameter is set to Y
on	Unit will remain on, On timer is off
0.5	30 second On timer
1	1 minute On timer
1.5	1.5 minute On timer
2	2 minute On timer
3	3 minute On timer
5	5 minute On timer
10	10 minute On timer
30	30 minute On timer
1hr	1 hour On timer
2hr	2 hour On timer
4hr	4 hour On timer
8hr	8 hour On timer

ፔዞ	Threshold Level Entry Controls automatic printing features starting with A.P.
0.001 - 9.9	$\pm 0.001\%$, $\pm 0.01\%$, $\pm 0.1\%$, and $\pm 0.3\%$, to $\pm 9.9\%$ of capacity Default setting is 1%

ፈቺቲ	Default Used to set parameters to factory default values
n	Do not default
ሃ	Set parameters to default values

Counts	Raw counts from the AD converter Used for troubleshooting during calibration
xxxxxx	-99999 to 999999

Note: Resetting parameters to factory default does not affect scale calibration

ብሪቲ	Controls the brightness of all LEDs
1- 15	Can be set to a value of 1 to 15 with 15 being the brightest. Default value is 9 . Note: Decreasing brightness conserves battery life.

ቤዳቲ	Enable or disable battery operation
n	Battery option not installed
ሃ	Battery option installed

Serial (RS232) Port 1 - 3 5Er 1

d.o. 1	Data Output Mode Port 1
t.o.d.	Transmit on demand. Transmit when the PRINT button is pressed.
A.P.1	Auto Print 1. Transmit once only when scale becomes stable.
A.P.2	Auto Print 2. Transmit once only when scale becomes stable. Scale must return to, or below, the threshold range.
A.P.3	Auto Print 3. Transmit once when the scale stabilizes within the ACCEPT range. Weight must fall below the threshold value before transmitting again.
A.P.4	Auto Print 4. Transmit first stable weight outside of threshold. Transmission happens when weight returns to threshold range.
A.P.5	Auto Print 5. Transmit the last stable weight outside of threshold. Transmission happens when weight returns to threshold range.
t1	Transmits every 1 second.
t5	Transmits every 5 seconds.
t60	Transmits every 60 seconds.
C.P.	Continuous Print. Transmit when display is updated. Approximately every 1/10 th of a second.
off	Port disabled

Refer to Data Communications section for more details

Note: only one communication port can have a timed output mode (t1, t5, t60, or CP)

For. 1	Data Output Format Port 1
F0	Basic output format
2d	Basic Dual Print Format. Includes Kilogram weight.
55P	Basic Output for label printer
F9	Model 8000 emulation
Lb1	User definable print string with default values
Lb2	User definable print string with default values
Lb3	User definable print string with default values
Lb4	User definable print string
ba	WinSPC compatibility format

Refer to Data Communications section for more details

br. 1	Baud Rate Port 1
12	1200 baud
24	2400 baud
48	4800 baud
96	9600 baud
144	14,400 baud
192	19,200 baud
288	28,800 baud
384	38,400 baud

Serial (RS232) Port 2 - 45Er2

d.o. 2	Data Output Mode Port 2
t.o.d.	Transmit on demand. Transmit when the PRINT button is pressed.
A.P. 1	Auto Print 1. Transmit once only when scale becomes stable.
A.P. 2	Auto Print 2. Transmit once only when scale becomes stable. Scale must return to, or below, the threshold range.
A.P. 3	Auto Print 3. Transmit once when the scale stabilizes within the ACCEPT range. Weight must fall below the threshold value before transmitting again.
A.P. 4	Auto Print 4. Transmit first stable weight outside of threshold. Transmission happens when weight returns to threshold range.
A.P. 5	Auto Print 5. Transmit the last stable weight outside of threshold. Transmission happens when weight returns to threshold range.
t1	Transmits every 1 second.
t5	Transmits every 5 seconds.
t60	Transmits every 60 seconds.
C.P.	Continuous Print. Transmit when display is updated. Approximately every 1/10 th of a second.
off	Port disabled

Refer to Data Communications section for more details

Note: only one communication port can have a timed output mode (t1, t5, t60, or CP)

For. 2	Data Output Format Port 2
F0	Basic output format
2d	Basic Dual Print Format. Includes Kilogram weight.
55P	Basic Output for label printer
F9	Model 8000 emulation
Lb1	User definable print string with default values
Lb2	User definable print string with default values
Lb3	User definable print string with default values
Lb4	User definable print string
ba	WinSPC compatibility format

Refer to Data Communications section for more details

br. 2	Baud Rate Port 2
12	1200 baud
24	2400 baud
48	4800 baud
96	9600 baud
14.4	14,400 baud
19.2	19,200 baud
28.8	28,800 baud
38.4	38,400 baud

Checkweigh and Output Operation – 9 OPER

C.O.	Checkweigh Operation
3A	Three band checkweighing Checkweigh status continuously active.
3S	Three band checkweighing Only active while weight is stable and inactive while the scale is in motion.
3E	Three band checkweighing Only active while the weight is above the threshold value (THS parameter) and inactive when below.
3EL	Three band checkweighing Only active while weight is above the threshold value. Once OVER is activated, it will remain active until the weight falls below the threshold.
3b	Three band checkweighing Only active while weight is stable and above the threshold value. Inactive while the scale is in motion or below the threshold value.
3bL	Three band checkweighing Only active while the weight is stable and above the threshold value. OVER will remain active until the weight falls below the threshold. UNDER and ACCEPT deactivate while the scale is in motion or below the threshold value.
5A	Five band checkweighing Continuously active
5S	Five band checkweighing Only active while weight is stable and inactive while the scale is in motion.
5E	Five band checkweighing Only active while the weight is above the threshold value (THS parameter) and inactive when below.
5b	Five band checkweighing Only active while weight is stable and above the threshold value. Inactive while the scale is in motion or below the threshold value.
0A	Zero band checkweighing Continuously active See 0.U. parameter for tolerance values
0S	Zero band checkweighing Active only when the scale is stable See 0.U. parameter for tolerance values
oFF	Checkweighing feature not active

☒.☒.	Checkweigh Limit Entry
5☒☒	Scroll from recalled value: Use the OVER or UNDER button to recall a limit. Then use the OVER and UNDER buttons to increase or decrease the recalled target value.
5☒5	Scroll from reference weight: Place an item on the platform and press the OVER or UNDER button to enter that weight as a target value. The OVER and UNDER buttons can then be used to increase or decrease the value.
☒☒	Reference weight only: Place an item on the platform and press the OVER or UNDER button to enter that weight as a target value.

☒.☒.	Zero Band Checkweighing Limits Only applicable when ☒.☒ is set to ☒☒ or ☒5.
1	+/- 1 division
2	+/- 2 divisions
3	+/- 3 divisions
4	+/- 4 divisions
5	+/- 5 divisions
7	+/- 7 divisions
10	+/- 10 divisions
15	+/- 15 divisions
20	+/- 20 divisions
30	+/- 30 divisions

☒☒☒	Output Configuration	
☒☒	Do not enter Output selection menu	
☒☒5	Enter menu	
	☒ : ☒	Output Configuration
	☒ : ☒FF	Output is deactivated
	☒ : ☒☒	Low annunciator used for output logic
	☒ : ☒☒☒	Under annunciator used for output logic
	☒ : ☒☒☒☒	Accept annunciator used for output logic
	☒ : ☒☒☒☒	Over annunciator used for output logic
	☒ : ☒☒☒☒☒	High annunciator used for output logic

Exit - ☒☒☒☒

☒☒☒☒	Exit and save changes
☒	Do not exit
☒	Save changes and exit

Data Communications

To confirm data has been transmitted, the display will show a "r" in the leftmost

Transmit on Demand (t o d)

In this mode, scale data is transmitted whenever PRINT is pressed, a remote switch configured for a PRINT command is pressed, or a print request is received at the serial port. The scale must be stable and the scale value must be valid before the data is transmitted.

Timer 1 (t 1)

Transmits every 1 second. Readings which occur when the scale is in motion are indicated out by the abbreviation "MOT." after the weight data.

Timer 5 (t 5)

Transmits every 5 seconds. Readings which occur when the scale is in motion are indicated out by the abbreviation "MOT." after the weight data.

Timer 60 (t 60)

Transmits every 60 seconds. Readings which occur when the scale is in motion are indicated out by the abbreviation "MOT." after the weight data.

Continuous Data Transmission (c P)

Data is transmitted each time the scale display updates, approximately every 0.1 seconds. Readings which occur when the scale is in motion are indicated out by the abbreviation "MOT." after the weight data.

Auto Print 1 (A P 1)

Auto Print 1 transmits the first stable scale reading each time the scale leaves motion.

Auto Print 2 (A P 2)

Auto Print 2 transmits the first stable scale reading following the scale leaving motion and above the adjustable threshold level. To adjust the Threshold level as a % of capacity, see the Threshold Level parameter. In Auto Print 2, no further readings will be sent until the scale returns to weight reading that is below the adjustable threshold level.

Auto Print 3 (A P 3)

Auto Print 3 transmits the first stable scale reading following the scale leaving motion, within the ACCEPT band and above the adjustable threshold level. To adjust the Threshold level as a % of capacity, see the Threshold Level parameter. In Auto Print 3, no further readings will be sent until the scale returns to weight reading that is below the adjustable threshold level.

Auto Print 4 (A P 4)

Auto Print 4 transmits the first stable scale reading following the scale leaving motion that is above the adjustable threshold level. Transmission does not occur until the scale returns below the threshold value. To adjust the threshold level as a % of capacity, see the Threshold Level parameter.

Auto Print 5 (AP5)

Auto Print 5 transmits the last stable scale reading following the scale leaving motion that is above the adjustable threshold level. Transmission does not occur until the scale returns below the threshold value. To adjust the threshold level as a % of capacity, see the Threshold Level parameter.

Data String Formatting

Many predefined data formats are available. This allows for flexibility when communicating with a database, printer, remote display or other devices.

The LB1-4 custom data strings provide the opportunity to define a custom print string up to 64 characters in length.

Note: Lb:oz unit is not supported in data strings.

	Print String	Description
F0	<p>Standard Output Format</p> <p><STX><p><xxxx.xx><SP><uu><SP> <MOT><CR><LF></p> <p>Sample Print String ±--10.05-lb</p> <p>Note: "-" represents a space</p>	<p><STX> Start of Text (02h) <p> Weight Polarity Negative weight "-", positive weight space (20h) <xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload "-----". Leading zeros are spaces (20h). <uu> Displayed Units "lb", "kg", "oz", "g" <MOT> (Available only in Continuous print mode) Motion Status Appends "MOT" to the print string when printing while in motion <SP> Line Space (20h) <CR> Carriage Return (0dh) <LF> Line Feed (0Ah)</p>

	Print String	Description
2d	<p>Dual Unit lb and kg Print Output Format</p> <pre><STX><p><xxxx.xx><SP><uu><SP> <MOT><CR><LF> (<p><xxxx.xx><SP><kg><SP><)><MOT> <CR><LF></pre> <p>Sample Print String</p> <pre>±--10.05-lb ±---4.56-kg</pre> <p>Note: "-" represents a space</p>	<p><STX> Start of Text (02h)</p> <p><p> Weight Polarity Negative weight "-", positive weight space (20h)</p> <p><xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload "-----". Leading zeros are spaces (20h)</p> <p><uu> Displayed Units "lb", "kg", "oz", "g"</p> <p><MOT> (Available only in Continuous print mode) Motion Status Appends "MOT" to the print string when printing while in motion</p> <p><SP> Line Space (20h)</p> <p><CR> Carriage Return (0dh)</p> <p><LF> Line Feed (0Ah)</p>
55P	<p>Label Printer Output Format</p> <pre><FR"L1"><LF><?><LF><p><xxxx.xx><LF> ><uu><LF><"GS"><LF><MOT><LF><p> <xxxx.xx><LF><kg><LF><P1,1><LF></pre> <p>Sample Print String</p> <pre>FR"L1" ? ±--10.05 lb GS MOT ±---4.56 kg P1,1</pre> <p>Note: "-" represents a space</p>	<p><p> Weight Polarity Negative weight "-", positive weight space (20h)</p> <p><xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload "-----". Leading zeros are spaces (20h)</p> <p><uu> Displayed Units "lb", "kg", "oz", "g"</p> <p><MOT> (Available only in Continuous print mode) Motion Status Appends "MOT" to the print string when printing while in motion</p> <p><SP> Line Space (20h)</p> <p><CR> Carriage Return (0dh)</p> <p><LF> Line Feed (0Ah)</p>

	Print String	Description
F9	<p>Prints current weight, units, and “grs” or “net”.</p> <p><STX><p><xxxx.xx><SP><uu><SP><grs><MOT><CR><LF></p> <p>Sample Print String ±--10.05-lb-grs</p> <p>Note: “-” represents a space</p>	<p><STX> Start of Text (02h) <p> Weight Polarity Negative weight “-”, positive weight space (20h) <xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload “-----”. Leading zeros are spaces (20h) <uu> Displayed Units “lb”, “kg”, “oz”, “g” <grs> “grs” or “net” for gross or net weights <MOT> (Available only in Continuous print mode) Motion Status Appends “MOT” to the print string when printing while in motion <SP> Line Space (20h) <CR> Carriage Return (0dh) <LF> Line Feed (0Ah)</p>
LB :	<p>Custom Data String 1 (x\w1 \u \m\r\l)</p> <p><STX><p><xxxx.xx><SP><uu><SP><MOT><CR><LF></p> <p>Sample Print String ±--10.05-lb</p> <p>Note: “-” represents a space</p>	<p><STX> Start of Text (02h) <p> Weight Polarity Negative weight “-”, positive weight space (20h) <xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload “-----”. Leading zeros are spaces (20h) <uu> Displayed Units “lb”, “kg”, “oz”, “g” <MOT> (Available only in Continuous print mode) Motion Status Appends “MOT” to the print string when printing while in motion <SP> Line Space (20h) <CR> Carriage Return (0dh) <LF> Line Feed (0Ah)</p>

	Print String	Description
1b2	<p>Custom Data String 2 (\x\w1 \u \m\r\l)</p> <p><STX><p><xxxx.xx><SP><uu><SP> <MOT><CR><LF></p> <p>Sample Print String ±--10.05-lb-ACCEPT</p> <p>Note: "-" represents a space</p>	<p><STX> Start of Text (02h)</p> <p><p> Weight Polarity Negative weight "-", positive weight space (20h)</p> <p><xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload "-----". Leading zeros are spaces (20h)</p> <p><uu> Displayed Units "lb", "kg", "oz", "g"</p> <p><MOT> (Available only in Continuous print mode) Motion Status Appends "MOT" to the print string when printing while in motion</p> <p><SP> Line Space (20h)</p> <p><CR> Carriage Return (0dh)</p> <p><LF> Line Feed (0Ah)</p>
1b3	<p>Custom Data String 3(\xID:\i \w1 \u \m\r\l)</p> <p><STX><"ID:"><SP><p><xxxx.xx><SP><u u><SP><MOT><CR><LF></p> <p>Sample Print String ID:00-±--10.05-lb</p> <p>Note: "-" represents a space</p>	<p><p> Weight Polarity Negative weight "-", positive weight space (20h)</p> <p><xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload "-----". Leading zeros are spaces (20h)</p> <p><SP> Line Space (20h)</p> <p><uu> Displayed Units "lb", "kg", "oz", "g"</p> <p><MOT> (Available only in Continuous print mode , non-LFT) Motion Status Appends "MOT" to the print string when printing while in motion.</p> <p><CR> Carriage Return (0dh)</p> <p><LF> Line Feed (0Ah)</p>

	Print String	Description
Lb4	<p>Custom Data String 4(\a \u \r\l\c\r\lP1\r\l)</p> <p><accumulator><SP><uu><SP> <CR><LF><counter><CR><LF>”P1” <CR><LF></p> <p>Sample Print String +--10.05-lb- ----36 P1</p> <p>Note: “-“ represents a space</p>	<p><+/-xxxx.xx > Weight Data fixed field of 6 digits plus decimal. In overload or underload “-----”. Leading zeros are spaces (20h) space (20h) <uu> Displayed Units “lb”, “kg”, “oz”, “g” space (20h) <CR> Carriage Return (0dh) <LF> Line Feed (0Ah) <xxxxxx>counter, Leading zeros are spaces (20h) <CR> Carriage Return (0dh) <LF> Line Feed (0Ah) <CR> Carriage Return (0dh) <LF> Line Feed (0Ah)</p>
Lb5	<p>Prints weight with polarity and units</p> <p><p><xxxx.xx><SP><uu><SP><CR><LF></p> <p>Sample Print String ±--10.05-lb</p> <p>Note: “-“ represents a space</p>	<p><p> Weight Polarity Negative weight “-”, positive weight space (20h) <xxxx.xx> Weight Data fixed field of 6 digits plus decimal. In overload or underload “-----”. Leading zeros are spaces (20h). <SP> Line Space (20h) <uu> Displayed Units “lb”, “kg”, “oz”, “g” <CR> Carriage Return (0dh) <LF> Line Feed (0Ah)</p>

Custom Data String Configuration

Command	Length	Description
\BS	4	Battery Status. Low: "batt" OK: "BATT"
\d	1-3	Motion aperture ("0.5", "1", "2", "3", "5", "10")
\e	4	Threshold: 2 digits, decimal, and "%"
\hxx	1	HEX byte. "xx" can be 00 through FF
\l	1	Linefeed. ASCII 0x0A
\m	0 or 3	Motion status. "MOT" if in motion, no output if stable
\oLx	8-10	Checkweigh LOW value, with weight format "x" (x = 1-5)
\oUx	8-10	Checkweigh UNDER value, with weight format "x" (x = 1-5)
\pOx	8-10	Checkweigh OVER value, with weight format "x" (x = 1-5)
\pHx	8-10	Checkweigh HIGH value, with weight format "x" (x = 1-5)
\r	1	Carriage return. ASCII 0x0D
\s	6	Checkweigh status. 6 characters with trailing spaces ("LOW", "UNDER ", "ACCEPT", "OVER ", "HIGH ")
\u	1-2	Current unit. "lb", "kg", "g", "oz". Two characters except for grams which is one
\wx	6-8	Current weight: Polarity, 6 digits and decimal, leading spaces
\x	1	Start of text character. ASCII 0x02
\y	1	Current weight polarity. "-" or a space
\y0	1	Current weight polarity. "-" or "0"
\Z	0	ZERO command

"x" Weight Formats	
1	8 total characters. Polarity, 6 digits + decimal with leading spaces.
2	8 total characters. Polarity, 6 digits + decimal with leading zeros.
3	7 total characters. No polarity, 6 digits + decimal with leading spaces.
4	7 total characters. No polarity, 6 digits + decimal with leading zeros.
5	6 total characters. No polarity, 6 digits no decimal with leading zeros

Plain text can be inserted into the data string. No control character or slash is necessary for plain text entry.

To download a custom data string, the string must be prefaced by a command to tell the indicator to expect a custom print string.

ELx<string>↵	Enter (Download) custom data string
RLx↵	Read (Upload) custom data string

x is the label buffer number (1 to 4)

↵ is carriage return or enter key in terminal program

The data string can have up to 62 control characters. For example, the following string is 8 characters in length “\w\u\r\|”. The custom string is terminated and download by pressing the enter. To program this string for Lb1 location in the scale’s memory, send the following string: EL1\u\r\|↵

Once programmed, set the Output Format F_{out} parameter to $L_b 1$ to activate the print string.

Indicator Commands

All serial commands require a carriage return (0x0D) as a terminator. Commands can be entered on any communication option or serial port.

If you are not getting a response on any port, check to see if it is turned on in the parameter menu.

If no value is returned, “*” indicates a successful operation and “?” indicates an unsuccessful operation.

W, w	Weight is transmitted out all enabled ports in the format selected for each port
Wx, wx	Custom data string Lb1-4 can be requested to transmit out all ports. x = 1, 2, 3 or 4
P, p	Weight data is sent out RS232 port 2 only
Px, px	Customer data string Lb1-4 can be requested to transmit out RS232 port 2 only. x = 1, 2, 3, or 4
U, u	Causes the scale to switch to the next unit of measure. Same as if the UNITS button is pressed
Ux, ux	Causes the scale to switch to the unit of measure specified by x. x = 1, 2, 3, or 4 where 1=lb, 2=kg, 3=g, 4=oz
Z, z	Issues a ZERO command to the scale. Note: Scale will not zero if in motion or if an error is displayed
MD	The scale will transmit its model number
RV	The scale will transmit its revision number
ELx<data>	Load the user data string, specified by x (1-4), with the data in <data>. <data> can be up to 64 bytes. The indicator responds with an “*” if the command is successful or “?” if unsuccessful
RLx	Transmit the User data string stored in the location referenced by x
SW1	The indicator transmits the current wifi SSID
SW2	The indicator transmits the current wifi password. Only works if scale is in CAL menu
SW3	Force the wifi option board to reboot and attempt to reconnect
SW4<data>	Send an SSID to the indicator.

SW5<data>	Send a wifi password to the scale.
SW6	The scale will transmit its current wifi IP address
SW7	The scale will transmit the current wifi IP port it is using
ipconfig	Returns IP address, subnet, gateway, port, SSID, and wifi password
SWB	Displays the received signal strength (RSSI) of a connected wifi board. Must be transmitted using communication port other than WiFi. Note: Refer to the wifi troubleshooting section for more information
SWC	Removes the wifi board from RSSI mode and return it to normal communications Must be transmitted using communication port other than WiFi.
^Rxx.yy.	Request parameter setting in the format of calibration/setup menu group xx, sub-menu yy. For example: ^R02.05<0x0D> will cause the scale to transmit its threshold value on the port that this command was received on
^Exx.yy.	This command will enter data to the scale in calibration/setup menu group xx, menu yy. Scale must be in CAL menu
^RFx	Report remote button function 'x' setting (x = 1 or 2)
x1	RS232 port 1 is echoed to RS232 port 2
x2	RS232 port 2 input is echoed to RS232 port 2
x3	Ethernet is echoed to RS232 port 2
x4	Wireless ethernet is echoed to RS232 port 2
x5	Scale displays raw counts
x6	Wired ethernet is echoed to USB
x7	Wireless ethernet is echoed to USB
xc	Clears commands x1-x5
xhbn	Enables ethernet "heartbeat" text. Every 30 seconds of ethernet inactivity, hex value 0xCE is output
xhbf	Disables ethernet "heartbeat" text

For a complete protocol, please request this document from Doran Technical Support at tech@doranscales.com.

Troubleshooting

If any problem persists, contact Doran Tech Support at tech@doranscales.com

Problem	What to Do or Check
Weight reading will not repeat or does not return to zero when weight is removed	Examine the weighing platform for any interferences. Be sure that nothing is inside the platform, under the load cell or the weigh bridge structure
Scale overloads before reaching full capacity	Make sure all four corner overload stops are properly set, if present. Take the platter off the scale, invert it and place it on the platform. With 1/2 of the scale's capacity in test weights concentrated over a corner of the platform, there should be approximately 1/32" of clearance between the stop and the bottom of the spider. Check all four corners then recalibrate the scale.
Scale will not indicate full capacity or go into overload	Make sure that there is nothing caught in the scale under or around the load cell or spider, which would interfere with their movement. If not, check the overload stops using the above procedure.
Scale will not zero when the ZERO button is pressed	Make sure that the scale is stable ( annunciator is off) when ZERO is pressed. If excessive motion is a problem, then it may be necessary to activate the Zero on Demand or change the Display Filter parameter.
Weight readings don't seem to be correct	Check the scale's accuracy with a test weight. Recalibrate if necessary.
Scale drifts off of zero	Check for air currents and/or vibration around the scale. If that is the cause, it may be necessary to set the AZT parameter to a wider setting to compensate
Scale reading is bouncing	Check for air currents and/or vibration around the scale. If that is the cause, it may be necessary to change the Display Filter parameter.

Scale Messages

Message	Meaning
zEr Pb	ZERO pressed and held past needed period
PASSon	Password enabled
Abort	Invalid value entry or screen timeout
Er nno	Calibration error: motion detected
Over Ld	The scale is reading an overload condition
Under Ld	The scale is reading an underload condition
Ldn9 0	"Loading Zero" - the scale is filling the average buffer value and does not yet have a valid weight reading
Lowv	Prompt to enter the LOW checkweigh value
undEr	Prompt to enter the UNDER checkweigh value
ovEr	Prompt to enter the OVER checkweigh value
h gh	Prompt to enter the HIGH checkweigh value
done	Calibration completed
SAvEd	Exiting CAL mode or other data entry modes
Ent Cd	Prompt for code entry to get into CAL mode
Error	Improper value entered or improper action requested

Default to Factory Settings

To enter parameter setup, remove the backplate and use the internal button board, which gives access to the PRINT, UNITS, OVER, and UNDER buttons.

1. Enter Calibration

Front Panel Access

1. Press and hold ZERO and UNITS simultaneously until the audit counters are displayed.
2. $\bar{E}n\bar{t}$ $\bar{C}d$ is displayed
3. Press ZERO 5 times, so that $\bar{5}$ is displayed,
4. Press UNITS

Internal Calibration Button

The calibration push button is located near the center of the board and labeled CAL. Press this button to enter calibration and setup.

2. Press ZERO to enter the $\bar{2}$ $\bar{C}n\bar{F}\bar{9}$ parameter group
3. Press UNITS to scroll to menu item $\bar{d}\bar{E}\bar{F}\bar{t}$ \bar{n} .
4. Press ZERO to change selection to $\bar{d}\bar{E}\bar{F}\bar{t}$ \bar{y} .
5. Press UNITS to advance. The display will return to $\bar{d}\bar{E}\bar{F}\bar{t}$ \bar{n} .
6. Press ZERO to change selection to $\bar{d}\bar{E}\bar{F}\bar{t}$ \bar{y} .
7. Press UNITS to advance.
8. The scale will then show $\bar{5}\bar{R}\bar{U}\bar{E}\bar{d}$.
9. After the $\bar{5}\bar{R}\bar{U}\bar{E}\bar{d}$ message is displayed, the scale then performs its normal power up routine and enters the Calibration mode. At this time, all the parameters will have been reset to their factory default settings.

Scale Default Settings

When reset to default settings, the CAL menu items are reset. The scale will maintain the calibration settings previously used.

A reference for each CAL menu default value can be found the Scale Parameter Menu Setup, listed in bold.

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